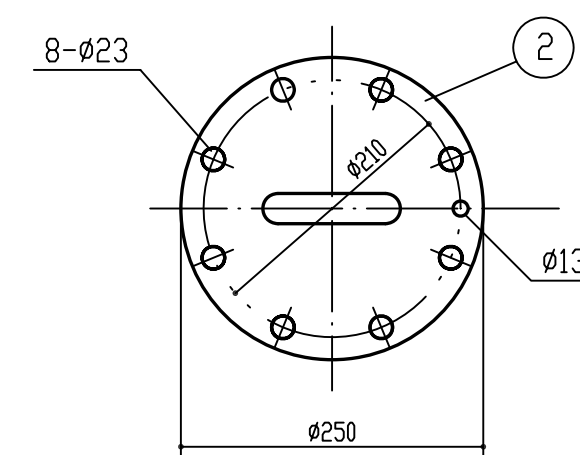
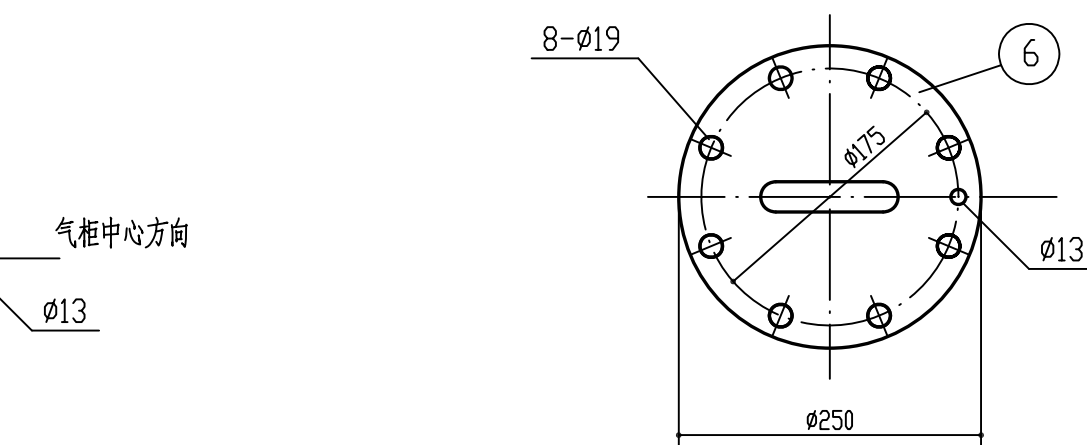
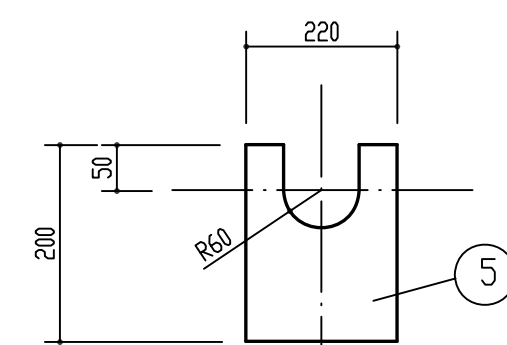
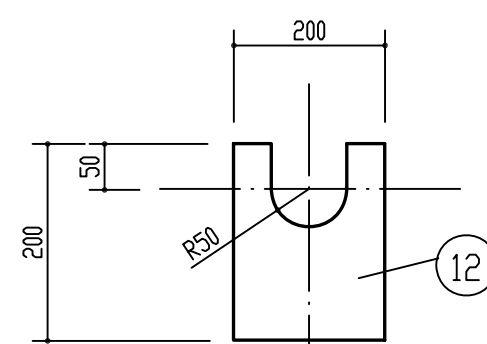
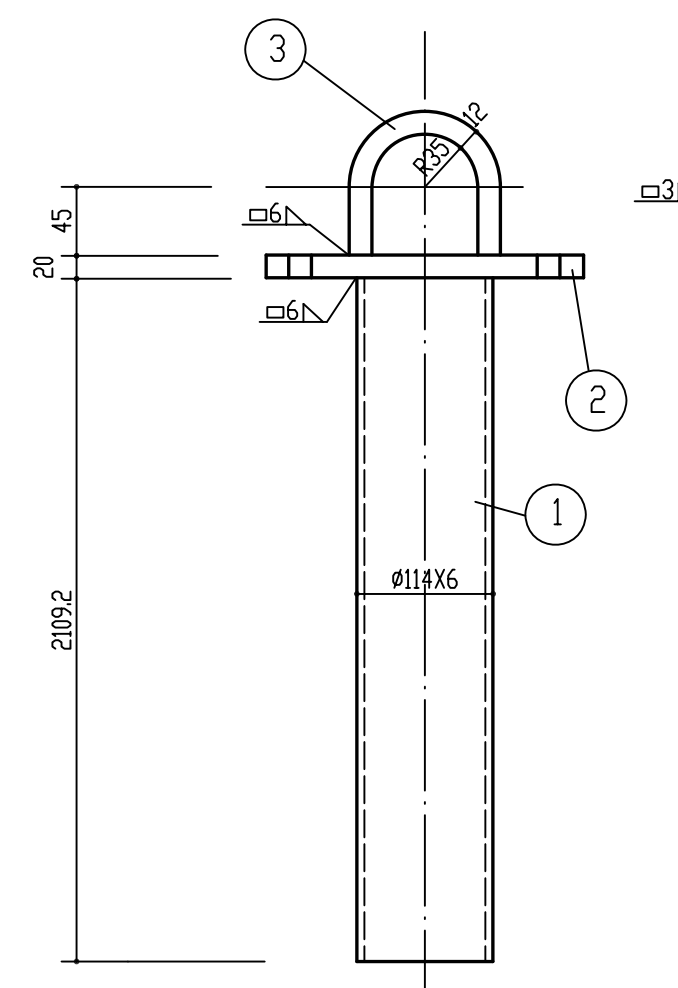
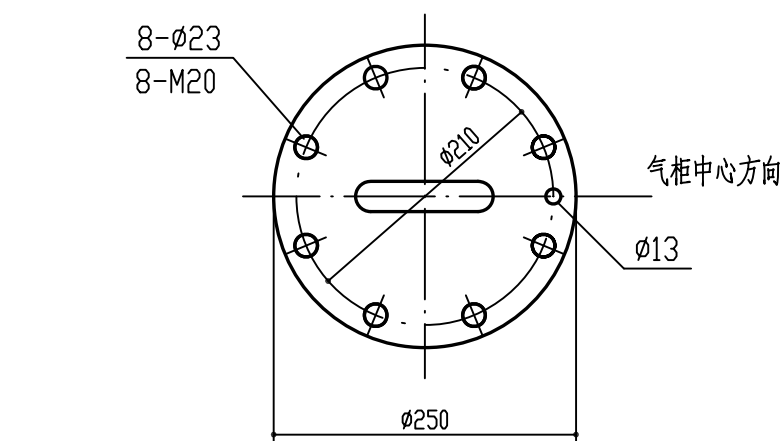
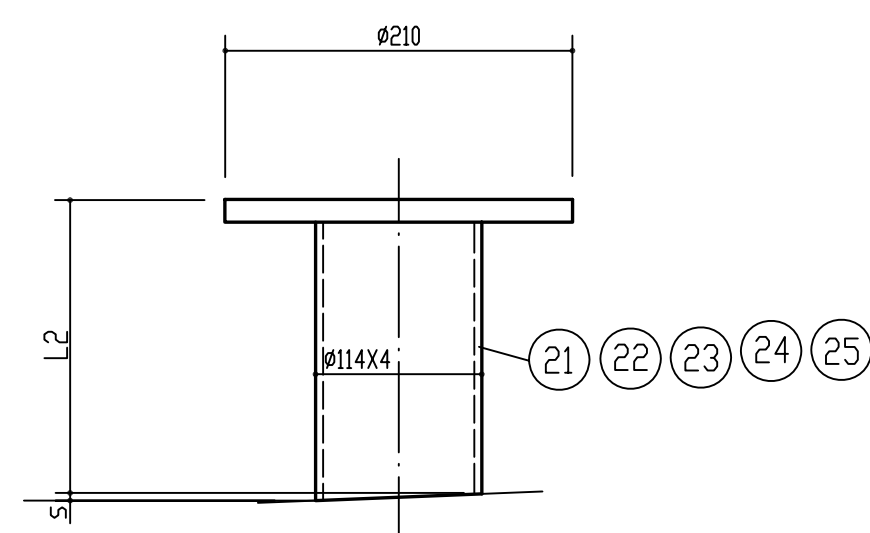
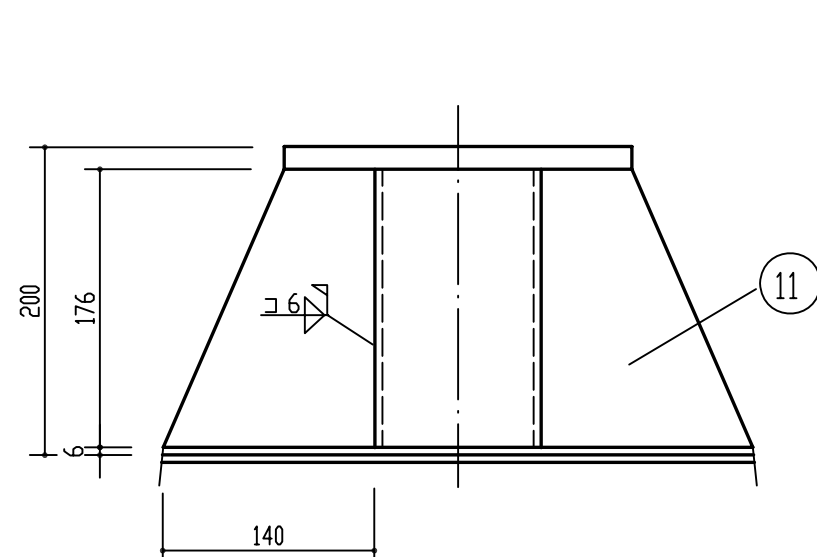
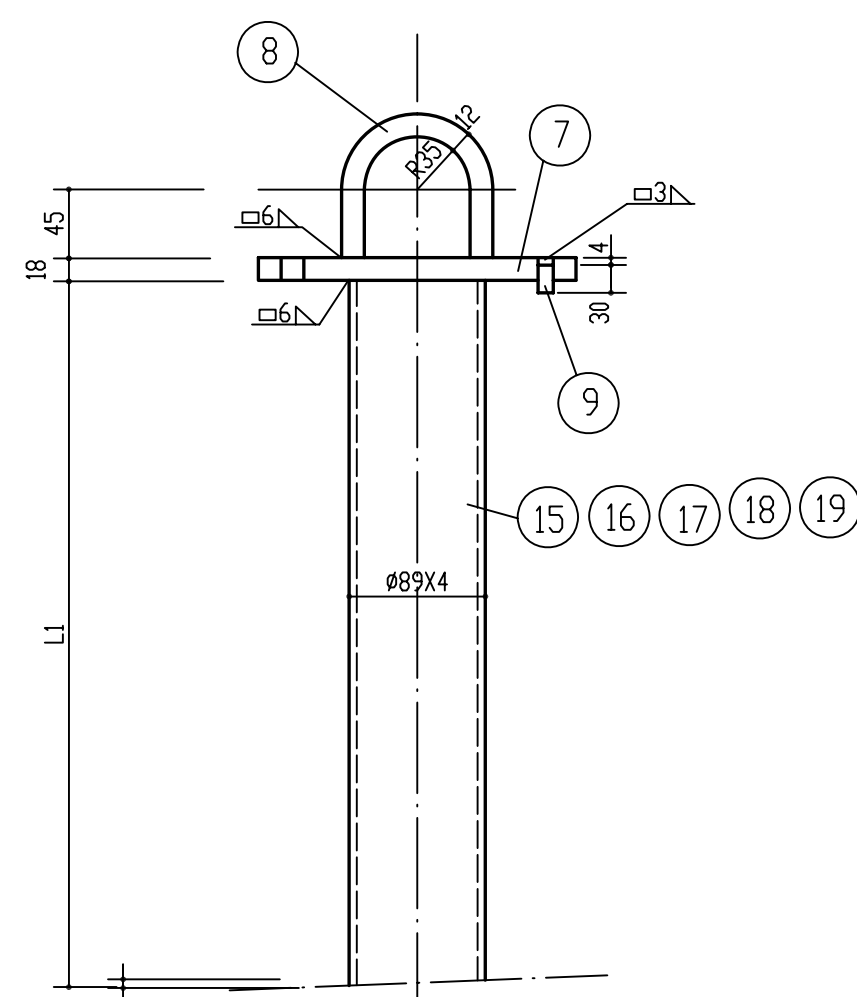
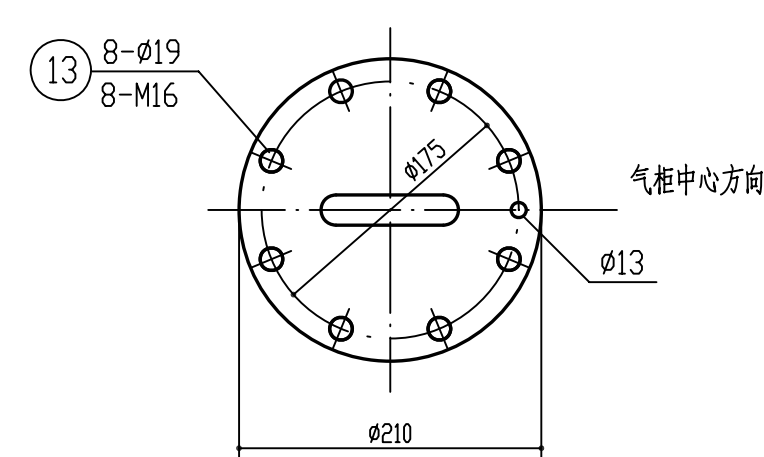
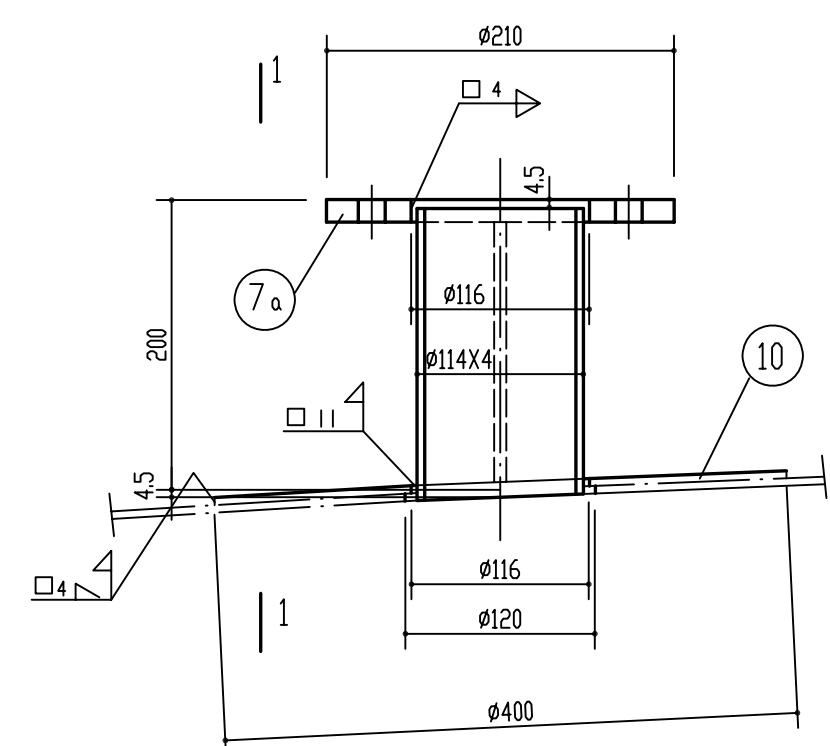
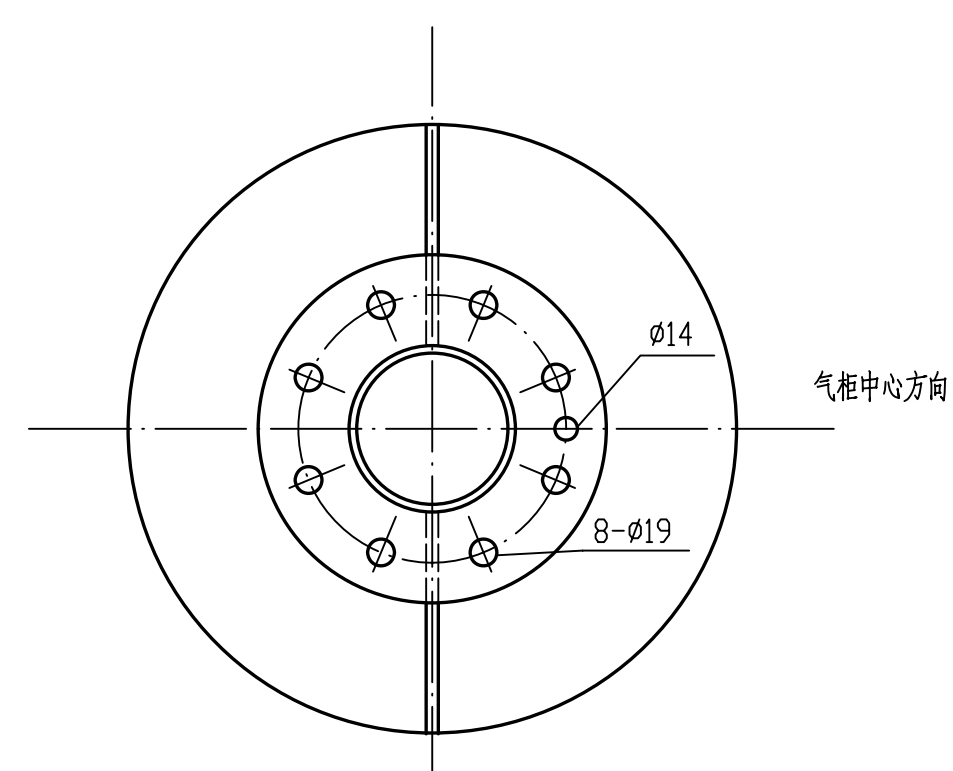
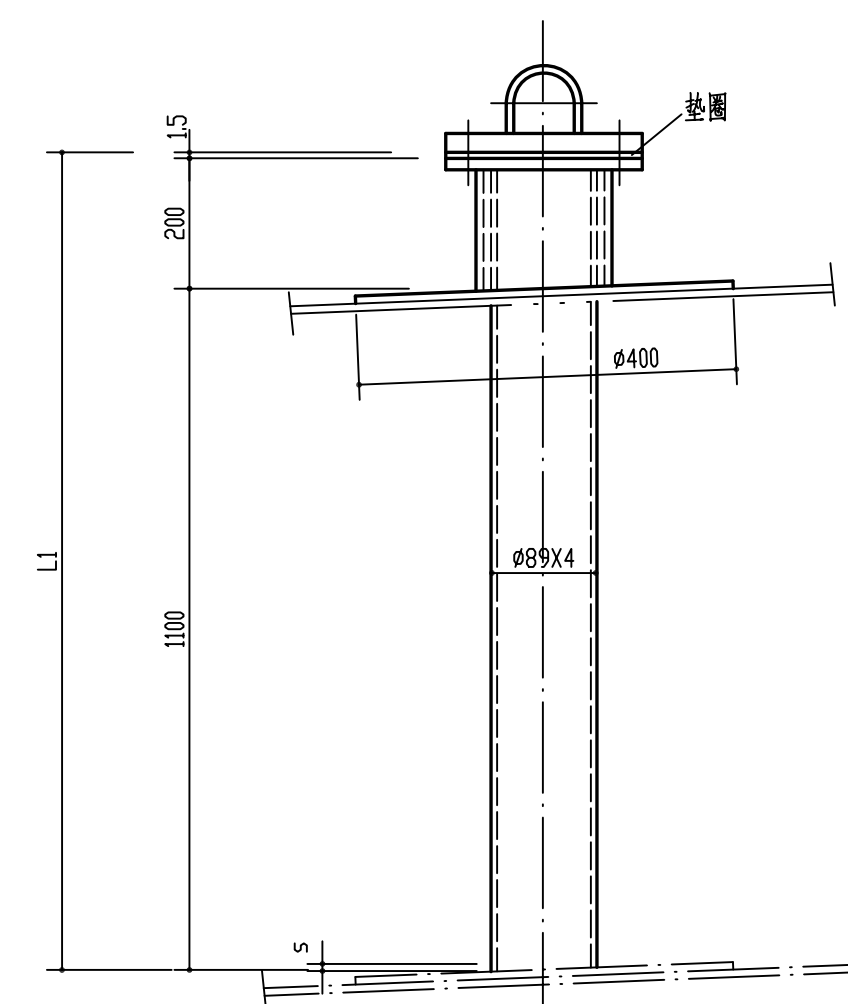
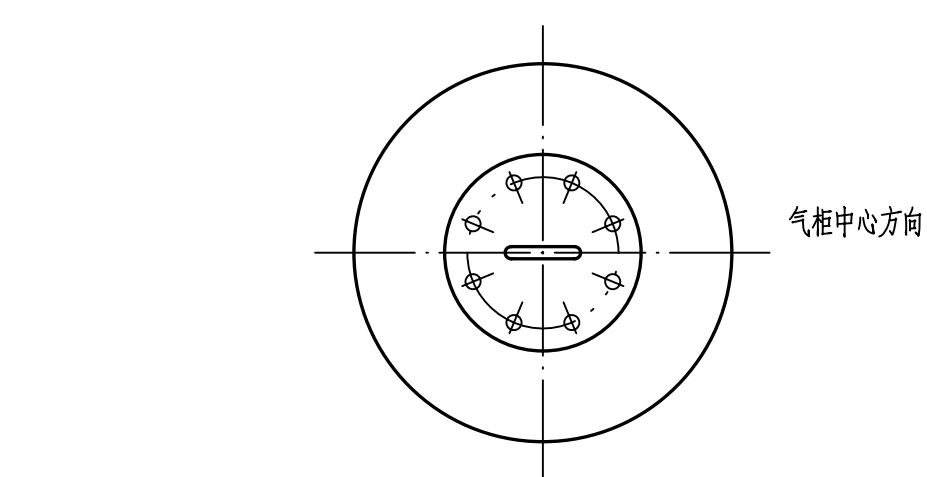




编号	L 1	S
14	1301.5	0
15	1302.5	1.9
16	1304.1	5.2
17	1305.7	8.4
18	1307.4	11.7
19	1309	1.5

编号	L 2	S
20	204.5	0
21	205.8	2.5
22	207.9	6.7
23	209.9	10.8
24	212	15
25	214.1	19.2

说明:

1. 构件布置图见D3320-70-00-63-T-101/11-1,2
2. 图中未注明焊缝均为连续焊,螺栓M16,螺孔 $\phi 17.5$

合计6119

P _z (共24个)						47	共重128
	25	Ø114X4	214.1	1	2.3	2	
	19	Ø89X4	1309	1		11	
零件 (6)-(13)(7a) 与 P _v 相同						34	
P _y (共20个)						47	共重940
	24	Ø114X4	212	1	2.3	2	
	18	Ø89X4	1307.4	1		11	
零件 (6)-(13)(7a) 与 P _v 相同						34	
P _x (共20个)						47	共重940
	23	Ø114X4	209.9	1	2.3	2	
	17	Ø89X4	1305.7	1		11	
零件 (6)-(13)(7a) 与 P _v 相同						34	
P _w (共5个)						47	共重705
	22	Ø114X4	207.9	1	2.3	2	
	16	Ø89X4	1304.1	1		11	
零件 (6)-(13)(7a) 与 P _v 相同						34	
P _v (共6个)						47	共重282
	21	Ø114X4	205.8	1		2	
	15	Ø89X4	1302.5	1	10.9	11	
	13	M16X70		8			
	12	-200X6	200	2	1.9	4	
	11	-140X6	176	2	1.2	2	
	10	-400X6	400	1	7.5	8	
	9	Ø12	30	1		1	
	8	Ø12	219	1		1	
	7a	-210X18	210	1		6	
	7	-210X18	210	1		6	
	6	-210X18	210	1		6	
	P _{ab} (共36个)						
5		-200X6	220	2	1.9	4	
4		M20X70		8			
3		Ø12	219	1		0.2	
2		-250X20	250	2	9.8	20	
1		Ø114X6	2109.2	1		34	
标号	件号	断 面 尺 寸 (mm)	长 度 (mm)	数 量	单 重 重量 (kg)	总 重	备 注
JSPDEC 九江石化设计工程有限公司				建设单位 项目名称	腾龙芳烃(漳州)有限公司 腾龙芳烃(漳州)80万吨/年对二甲苯工程		
设 计			2000m ³ 卷容型干式 气柜活塞构件 P _{ab} 、P _v ~P _z 详图	设计阶段	详细设计		
校 核				专 业	设备		
审 核				单 元 号			
审 定				比例			
				D3320-70-00-63-T-101/11			